

# Suspended Tool HTB 500

## Vertical Riveting Tool for Breakstem Rivets



The breakstem rivet tool HTB 500 has been specifically designed for vertical down riveting. It is a hydraulically operated processing equipment for gentle and reliable rivet joints.

The pneumatic control and the pneumatic-hydraulic pressure intensifier, as well as the remote rivet stem collector are mounted in a separate supply unit.

The trigger is integrated in the ergonomic hand-hold at the equipment run.

### Benefits

- Gentle and reliable rivet joints
- Simple positioning of the rivet equipment
- Quick and easy equipment handling
- Ergonomically handling for vertical processing positions
- Automatically shutdown of rivet stem aspiration



### Technical Data

Stroke	24 mm
Pull force	26 kN at 6.0 bar
Operating pressure	6.0 bar
Air consumption	5,7 l free air/ set at 5.5 bar
Hose length	3.0 m
Placing capability	Breakstem rivets $\varnothing$ 3.2 - 6.5 mm

**Part-No. 78200-020058**

**Placing equipment has to be ordered separately.**



The supply unit contains pressure intensifier, pneumatic control and rivet stem collector.



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